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## MATERIAL SAFETY DATA SHEET

Date of Issue	
Renewal Date	
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	1.CHEMICAL PRODUCT	INFORM	IATION		
Product Name	COILX6000 PBBN-0099-7N M6P507D			Color	M6P507D
Application	PCM Print Clear		atings and pai il paint	nts, thinn	ers, paints removers
Manufacture	SAMHWA PAINTS IND.CO.,LTD.		Telephone NO.	82-31	- 499 - 0394
Address	178, Byeolmang-ro, Danwon-gu, Ansan-si, Gyeonggi-do, Korea		Department		

#### 2. HAZARDS IDENTIFICATION

- 1. Classification of the substance
- ① ACUTE TOXICITY (ORAL) category 3
- 2 ACUTE TOXICITY (DERMAL) category 3
- 3 ACUTE TOXICITY (INHALATION-VAPOR) category 3
- 2.GHS warning label elements, including precautionary statements



① Symbol :

② Signal word: Danger

3 Hazard statements : Toxic if swallowed

May cause damage to organs(state all organs affected, if known) through prolonged or repeated exposure(state route of exposure if it is conclusively proven that no other routes of explosure cause the

Toxic if inhaled

Causes skin irritation

May cause cancer(state route of exposure if it is conclusively proven that no other routes of explosure cause the hazard)

Flammable liquid and vapor

May damage fertility or the unborn child(state specific effect if known)(state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard)

May be fatal if swallowed and enters airways

Harmful to aquatic life with long lasting effects

Toxic in contact with skin

May cause henetic defects(state route of exposure if it is conclusively proven that no other routes of explosure cause the hazard)

4 Precautionary statements:

Prevention- Wash…thoroughly after handling.

Do not handle until all safety precautions have been read and understood.

Avoid breathing dust/fume/gas/mist/vapours/spray.

Use explosion-proof[electrical/ventilating/lighting]equipment.

Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/...

Obtain special instructions before use.

Do not breathe dust/fume/gas/mist/vapours/spray.

Use only outdoors or in a wellventilated area.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Keep container tightly closed.

Ground and bond container and receiving equipment

Use non-sparking tools.

Take precautionary measures against static discharge.

Do not eat, drink or smoke when using this product.

Avoid release to the environment.

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4 Precautionary statements:

Response- Do NOT induce vomiting.

Call a POISON CENTER or doctor/physician.

Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Get medical advice/attention.

Take off immediately all contaminated clothing and wash it before reuse.

If skin irritation occurs: Get medical advice/attention.

Specific treatment (see on this label).

IF ON SKIN(or hair): Take off immediately all contaminated clothing. Rinse affected areas with

water [ or shower].

IF ON SKIN: Wash with plenty of water/...

Rinse mouth.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

In case of fire: Use Suitable extinguishing media for extinction. (Refer Section MSDS 5)

Get medical advice/attention if you feel unwell.

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

Call a POISON CENTER or doctor/physician if you feel unwell.

Storage- Srore in a well-ventilated place. KEEP cool.

Srore in a well-ventilated place. Keep container tightly closde.

Store locked up.

Disposal- Dispose of contents/container to ralate laws and regulations.

#### 3. CHEMICAL COMPOSITION

Chemical Name	CAS NO.	Portion(%)	Remarks
Barium sulfate, natural	7727-43-7	More than 1 ~ Under 10 %	
3-Ethoxypropanoic acid ethyl ester	763-69-9	More than 1 ~ Under 10 %	
C.I.Pigment Brown 24	68186-90-3	More than 1 ~ Under 10 %	
Methylated 1,3,5-triazine-2,4,6-triamine, formaldehyde polymer	68002-20-0	More than 1 ~ Under 10 %	
Solvent naphtha (petroleum), light arom.	64742-95-6	More than 11 ~ Under 20 %	
1,3-Benzenedicarboxylic acid polymer with 1,4-benzenedicarboxylic acid, 2,2-dimethyl-1,3-propanediol, 2-ethyl-2-(hydroxymethyl)-1,3-propanediol and hexanedioic acid	52247-59-3	More than 21 ~ Under 30 %	
4,4'-(1-Methylethylidene)bisphenol polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirar	25036-25-3	More than 1 ~ Under 10 %	
Titanium dioxide	13463-67-7	More than 1 ~ Under 10 %	
Xylene	1330-20-7	More than 1 ~ Under 5 %	
Cyclohexanone	108-94-1	More than 1 ~ Under 10 %	
Propylene glycol methyl ether acetate	108-65-6	More than 1 ~ Under 10 %	
Isobutylacrylate	106-63-8	More than 0.1 ~ Under 1 %	

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3.CHEMICAL COMPO	SITION		
Chemical Name	CAS NO.	Portion(%)	Remarks
Ethylbenzene	100-41-4	More than 1 ~ Under 10 %	

#### 4. HEALTH HAZARD INFORMATION

1. Eye contact

Wash off immediately with plenty of water, also under the eyelids, for at least 20 minutes.

Call a physician immediately.

2. Skin contact

Remove the contaminated clothes and the skin will be washed with water and soap.

Do not use solvents.

3. Inhalation

Move to fresh air and if he/she not breathes perform artificial respiration.

Consult a physician if necessary.

4. Ingestion

Do not induce vomiting unless it is indicated by medical personnel.

Never give anything by oral tract to an unconscious. Get medical attention if symptoms appear.

5. Note to physician

Very small quantities of the product reached in lungs may be fatale. Ingestion of the product may cause chemical irritation that may diffuse to lungs and cause edema. Check carefully the victim and apply intubations in all ingestion cases for all important amounts.

#### 5. FIRE FIGHTING MEASURES

- 1. Flash point :60 ℃
- 2. Ignition temp: Not determined
- 3. Upper expolosion limit / Lower explosion limit : Not determined
- 4. The Fire Service Act : Fourth grade 2nd.Petroleum
- 5. Fire extinguisher : CO2, Powder, Halogen Fire extinguisher and Sand etc.
- 6. Fire and explosion Method of extinguishing and equipment:

Wear suitable protective equipment Use product with caution around heat, sparks, pilot lights, static electricity, and open flame.

Due to vapor is heavier than air, keep the distance from the ignition source pour into the fresh air.

Remove promptly flammable material. Put out a fire at once with prepared fire extinguisher.

7. Hazardous materials in combustion:

Could be generated complexed mixture like solid and gas containing CO, SO2 etc.

Unidentified organic and inorganic compound.

8. Extinguishing method which must not used for safety: Not applicable

#### 6.ACCIDENTAL RELEASE MEASURES

1. Personal precautions

Evacuate useless personnel, isolate the heat and flame sources, ventilate and wet the area if is possible.

All personnel must be protected against vapours inhalation and against skin and eyes contact.

2. Methods for cleaning up

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#### 6.ACCIDENTAL RELEASE MEASURES

Absorb with dry earth, sand or other non-combustible material and precede according decontamination regulation. Recovered product will be stored in metallic drums with removable lid or metallic containers, which will be sent to incineration.

3. Environmental precautions

Do not let the product to reach water, drain and earth. Prevent the extending in soil.

Prevent entry into sewers, basements or confined areas; dike if needed

#### 7. HANDLING AND STORAGE

1. Handling

Avoid contact with skin or eyes. Use only up well-ventilated areas.

Avoid breathing vapor. Do not take internally. Take precautionary measures against static is charges.

2. Storage

The product must be kept in original container tightly closed. Store between 5~35°C in dry, well-ventilated place away from source of heat, ignition and direct sunlight.

Solvent vapours are heavier than air and spread along floors. Vapours may form explosive mixtures. No smoking.

3. Other precautions

Emergency showers and eye wash stations should be readily accessible.

Adhere to work practice rules established by government regulations

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

1. Exposure limit values

Chemical Name	Cas No	Interior provision	ACGHI
Barium sulfate, natural	7727-43-7	No data	TWA 10 mg/m³
3-Ethoxypropanoic acid ethyl ester	763-69-9	No data	No data
C.I.Pigment Brown 24	68186-90-3	TWA 0.5 mg/m³	TWA 0.5 mg/m³
Methylated 1,3,5-triazine-2,4,6-triamine, formaldehyde polymer	68002-20-0	No data	No data
Solvent naphtha (petroleum), light arom.	64742-95-6	No data	No data
1,3-Benzenedicarboxylic acid polymer with 1,4-benzenedicarboxylic acid, 2,2-dimethyl-1,3-propanediol, 2-ethyl-2-(hydroxymethyl)-1,3-propanediol and hexanedioic	52247-59-3	No data	No data
4,4'-(1-Methylethylidene)bisphenol polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[c	25036-25-3	No data	No data
Titanium dioxide	13463-67-7	TWA : 10 mg/m²	TWA 10 mg/m3
Xylene	1330-20-7	TWA: 100 ppm STEL: 150 ppm	STEL 150 ppm TWA 100 ppm
Cyclohexanone	108-94-1	TWA : 25 ppm 100 mg/m³ STEL : 50 ppm 200 mg/m³	TWA 20 ppm
Propylene glycol methyl ether acetate	108-65-6	No data	No data

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8.EXPOSURE CONTROLS/PERSONAL PROTECTION			
1. Exposure limit values			
Chemical Name	Cas No	Interior provision	ACGHI
Isobutylacrylate	106-63-8	No data	No data
Ethy I benzene	100-41-4	TWA : 100 ppm 435 mg/m³ STEL : 125 ppm 545 mg/m³	TWA 100 ppm

2. Environmental exposure control

Technical conditions regarding atmosphere protection. Determination of pollutants emission produced by stationary sources rules.

- 3. Respiratory protection: In case of insufficient ventilation, wear suitable respiratory equipment
- 4. Eye protection: Wear eye/face protection such as chemical goggles or face shield
- 5. Hand protection: For prolonged or repeated contact use solvent protective gloves. Barrier reams may help to protec the exposed areas of hand. However they should not be applied once exposure has occurred. Hand should be washed after contact
- 6. Skin protection: Personnel should wear protective clothing and antistatic footwear.
- 7. Additional: Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

1. Appearance : colored and opaque liquid

2. Odor : solvent specific

3. pH : Not applicable

4. Solubility: Water-insoluble

5. Boiling point : No data

6. Melting point : No data

7. Explosive properties: No data

8. Oxidising properties: No data

9. Vapor pressure : No data

10. Specifice gravity : 1.249

11. Partition coefficient : No data

12. Vapor density: No data

13. Viscosity(25°C):  $110 \pm 15$ sec

14. Molecular weight: No data

### 10.STABLITY AND REACTIVITY

1. Chemical stability

The product is stable if is kept in original recipient and according with recommendation.

2. Condition to avoid

Avoid all possible sources of heat, electrostatic discharges, ignition(spark or flame).

Avoid storage at temperature higher than 35°C and direct exposure in the sunlight.

3. Materials to avoid

Strong oxidative substances, strong acid, and alkaline solutions may give exothermic reactions in contact with this product.

4. Hazardous decomposition products

Thermo oxidative decomposition gives carbon monoxide, carbon dioxide, nitrogen oxides and a dense smoke, which contain other unidentified decomposition products. If this product is heated up to its decomposition temperature may lead to explosion.

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11.TOXICOLOGICAL INFORMATION							
1. Toxicity Information			<del></del>		<del></del>		
Chemical Name	LD50.Oral	LD50.Skin	LD50.Inhlation (gas)	LD50.Inhlation (vapour)	LD50.Inhlation (mist)		
Barium sulfate, natural	LD50 > 3000 mg/kg Rat	No data	No data	No data	No data		
3-Ethoxypropanoic acid ethyl ester	LD50 = 3200 mg/kg Rat	LD50 = 10000 mg/ kg rabbit	No data	No data	No data		
C.I.Pigment Brown 24	LD50 > 10000 mg/ kg Rat	자료없음	No data	No data	No data		
Methylated 1,3,5-triazine-2,4,6-triamine, formaldehyde polymer	LD50 12.3 mℓ/kg Rat	No data	No data	No data	No data		
Solvent naphtha (petroleum), light arom.	LD50 = 8400 mg/kg Rat	LD50 > 2000 mg/ kg Rabbit	NO DATA	LC50 = 5.160 mg/ ℓ 4 hr Rat	NO DATA		
1,3-Benzenedicarboxylic acid polymer with 1,4-benzenedicarboxylic acid, 2,2-dimethyl-1,3-propanediol, 2-ethyl-2-(hydroxymethyl)-1,3-propanediol and	No data	No data	No data	No data	No data		
4,4'-(1-Methylethylidene)bisphenol polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxy	LD50 > 2000 mg/kg Rat	LD50 > 2000 mg/ kg Rabbit	No data	LD50 > 2000 mg/kg Rat	No data		
Titanium dioxide	LD50 >2000 mg/kg Rat	NO DATA	NO DATA	NO DATA	LC50 > 6.82 mg/l 4 hr Rat		
Xy I ene	LD50 = 3523 mg/kg Rat	LD50 = 1100 mg/ kg	NO DATA	LC50 = 5922 ppm 4 hr Rat	NO DATA		
Cyclohexanone	LD50 = 1535 mg/kg Rat	LD50 = 947 mg/kg Rabbit	자료없음	LD50 = 10.7 mg/kg 4 hr Rat	자료없음		
Propylene glycol methyl ether acetate	LD50 = 8532 mg/kg Rat	LD50 > 5000 mg/ kg Rabbit	해당없음	Steam LC50 = 4345 ppm 6 hr Rat	해당없음		
Isobutylacrylate	LD50 = 4895 mg/kg Rat	LD50 = 800 mg/kg Rabbit	Steam LC50 = 10.59 mg/ & 4 hr Rat	Steam LC50 = 10.59 mg/ & 4 hr Rat	Steam LC50 = 10.59 mg/l 4 hr		
Ethy I benzene	LD50 = 3500 mg/kg Rat	LD50 > 20000 mg/ kg Rabbit	NO DATA	LC50=4000 ppm 4 hr Rat (Equivalents :	NO DATA		
	12.ECOLOGICAL INFORMATION						
1. Ecological Information							
. Chemical N	√ame			LC50.water fleas	LC50.algea		
Barium sulfate, natural			No data	EC50 32 mg/l 48 hr Daphnia magna	EC50 1890.263 mg / l 96 hr		
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12.ECOLOGICAL INFORMATION						
1. Ecological Information						
Chemical Name	LC50.fish	LC50.water fleas	LC50.algea			
3-Ethoxypropanoic acid ethyl ester	LC50 = 88 mg/l 96 hr Pimephales	LC50 = 970 mg/l 48 hr Daphnia magna	No data			
C.I.Pigment Brown 24	LC50 > 10000 mg/	EC50 > 100 mg/l 48	EC50 > 100 mg/l			
	& 96 hr	hr Daphnia magna	72 hr			
Methylated 1,3,5-triazine-2,4,6-triamine, formaldehyde polymer	No data	No data	No data			
Solvent naphtha (petroleum), light arom.	LC50 = 9.22 mg/l	EC50 = 6.14 mg/l 48	EC50 = 19 mg/l			
	96 hr	hr Daphnia magna	72 hr			
1,3-Benzenedicarboxylic acid polymer with 1,4-benzenedicarboxylic acid, 2,2-dimethyl-1,3-propanediol, 2-ethyl-2-(hydroxymethyl)-1,3-propanediol and hexanedioic acid	No data	No data	No data			
4,4'-(1-Methylethylidene)bisphenol polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]	No data	No data	No data			
Titanium dioxide	LC50 > 100 mg/l	LC50 > 500 mg/l 48	EC50 > 50 mg/l			
	96 hr Carassius	hr Daphnia magna	72 hr			
Xylene	LC50 2.6 mg/l 96	LC50 3.6 mg/l 24 hr	EC50 1.3 mg/l			
	hr (OECD	(OECD TG202)	48 hr (OECD			
Cyclohexanone	LC50 = 527 mg/l	EC50 = 820 mg/l 24	EC50 = 32.9 mg/			
	96 hr Pimephales	hr Daphnia magna	\$\llow{l}\$ 72 hr			
Propylene glycol methyl ether acetate	LC50 ≥ 100 mg/ℓ	EC50 = 373 mg/l 48	EC50 ≥ 1000 mg/			
	96 hr Oryzias	hr Daphnia magna	ℓ 72 hr			
Isobutylacrylate	LC50 = 2.09 mg/l	LC50 = 9.7 mg/l 48	EC50 = 3.18 mg/			
	96 hr Pimephales	hr Daphnia magna	\$\ll 72 hr			
Ethylbenzene	LC50 = 5.1 mg/l	LC50 = 1.8 mg/l 48	EC50 2.6 mg/l			
	96 hr	hr Daphnia magna	96 hr 기타			

2. Soil mobility : Not known

3. Persistence and degradability

There is no specific data available on the product itself. The product should not be allowed to enter drains or watercourses or be deposited where they can affect ground or surface waters.

4. Potential bioaccumulation : Be possible.

### 13.DISPOSAL CONSIDERATION

- Relevant insurance of legislation
   Dispose of in accordance with local regulations
- 2. Waste removal measures

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#### 13.DISPOSAL CONSIDERATION

Waste must be disposed of in accordance with state and local environmental regulations.

3. Direction for the waste disposal

Preferred options for disposal are recycling, incineration with energy recovery, and landfill.

#### 14.TRANSPORT INFORMATION

- 1. Classification by shipping transportaiton dangerous substance and regulation of storage:
- 2. Direction for transport

The product must be kept in original container tightly closed and transport at normal temperature.

3. International Martitie Dangerous Goods Code

U.N Number : 1263

Shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and

liquid lacquerbase) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Hazard class : 3 Packing group : 3

4. Marine pollutant : Not Applicable

5. Special precautions for user related to transport or transportation measures

Ems FIRE SCHEDULE : F-EEms SPILLAGE SCHEDULE : S-E

#### 15.REGULATORY INFORMATION

- 1. Article of KOREA OCCUPATIONAL SAFETY \_HEALTY AGENCY : Not determined. Water-insoluble
- 2. Article of Harmful Chemical Substance : Xylene
- 3. Classify of The Fire Service Act : Fourth grade 2nd.Petroleum

#### 16.0THER INFORMATION

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the data of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release is not to be considered a warranty or quality specification

The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

This information is based on technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained.